

George E. Mayer  
Secretary

## State of Wisconsin \ DEPARTMENT OF NATURAL RESOURCES

North Central District Headquarters

Box 818

Rhineland, Wisconsin 54501

TELEPHONE 715-369-8900

TELEFAX 715-369-8932

RECEIVED

File Code: 4530

FTD #: 5744139660

REGULATION DEVELOPMENT BRANCH

U.S. EPA, REGION V

55 07/ 00053

CERTIFIED MAIL  
RETURN RECEIPT REQUESTED

July 22, 1996

Mr. Dale Hanke  
Red Arrow Products Company, Inc.  
633 S. 20th Street  
Manitowoc, WI 54220

SUBJECT: Revision of Air Pollution Control Permit #95-RKC-705

Dear Mr. Hanke:

On February 15, 1996 Air Pollution Construction Permit No. 95-RKC-705 was issued to Red Arrow Products Company, Inc. On April 25, 1996, the DNR received a request from Red Arrow Products Company, Inc. to revise the permit. The DNR has processed your revision request in accordance with s. NR 406.11, Wis. Adm. Code. The enclosed permit revision, permit #95-RKC-705-R2, is issued to provide authorization for your source to construct in accordance with the requirements and conditions set forth within the attached document. Please read the entire permit revision carefully. Please attach this document to permit #95-RKC-705.

This revised permit expires eighteen (18) months from the date of issuance of the construction permit, dated on March 25, 1996. The emissions units included in this revised permit, #95-RKC-705-R2, and the original permit, #95-RKC-705, may not be operated after this permit expires unless an operation permit has been issued by the DNR.

If you have any questions please contact me at (715)365-8933.

### NOTICE OF APPEAL RIGHTS

If you believe that you have a right to challenge this decision, you should know that Wisconsin statutes establish time periods within which requests to review Department decisions must be filed.

To request a contested case hearing pursuant to s. 144.403, Stats., you have 30 days after the decision is mailed, or otherwise served by the Department, to serve a petition for a contested case hearing on the Secretary of the Department of Natural Resources. Any such petition for hearing shall set forth specifically the issue sought to be reviewed, the interest of the petitioner, the reasons why a hearing is warranted and the relief desired.

For judicial review of a decision pursuant to ss. 227.52 and 227.53, Stats., you have 30 days after the decision is mailed, or otherwise served by the Department, to file your petition with the appropriate circuit court and serve the petition on the Department. Such a petition for judicial review shall name the Department of Natural Resources as the respondent.



Printed on  
Recycled  
Paper

ANM OH/ 8-20-96

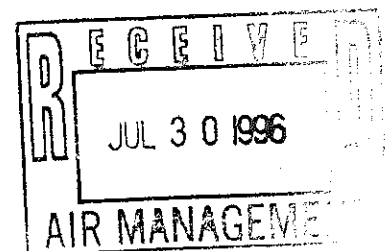
This notice is provided pursuant to s. 227.48(2), Stats.

Sincerely,

*Robin K. Capen*

Robin K. Capen, Review Engineer  
North Central District

cc: U.S. EPA - Region V  
Bureau of Air Management



BEFORE THE DEPARTMENT OF NATURAL RESOURCES  
AIR MANAGEMENT PROGRAM  
FINDINGS OF FACT  
CONCLUSIONS OF LAW  
AND DECISION

Findings of Fact

The Department of Natural Resources (DNR) finds that:

- 1) On March, 25<sup>th</sup>, 1996, Red Arrow Products Company, Inc., 4000 W. Highway 8, Rhinelander was issued Air Pollution Control Permit No. 95-RKC-705 authorizing the construction of a liquid smoke flavorant production facility. The responsible official for the facility is Dale Hanke, Vice-President.
- 2) Red Arrow Products Company, Inc. has submitted a request to revise Air Pollution Control Permit No. 95-RKC-705 on April 25<sup>th</sup>, 1996.
- 3) DNR has reviewed Red Arrow Products Company, Inc.'s request and supporting materials and determined that the revision may be approved.
- 4) DNR has complied with the procedures set forth in s. NR 406.11, Wis. Adm. Code.
- 5) The revision of Air Pollution Control Construction Permit No. 95-RKC-705 meets all of the applicable criteria in s. 144.393 and 144.3935, Stats.
- 6) DNR has complied with the requirements of s. 1.11, Stats., and ch. NR 150, Wis. Adm. Code.

Conclusions of Law

DNR concludes that:

- 1) DNR has authority under s. 144.395, Stats., to promulgate rules containing criteria and procedures for revising, suspending or revoking air pollution control permits. The rules for revising, suspending or revoking construction permits are set forth in s. NR 406.11, Wis. Adm. Code. The rules for revising, suspending or revoking operation permits are set forth in s. NR 407.11 to 407.16, Wis. Adm. Code.
- 2) DNR has authority under s. 144.395, Stats. and s. NR 406.11, Wis. Adm. Code to revise, suspend or revoke air pollution control construction permits.

Decision

Red Arrow Products Company, Inc.'s request for revision of Construction Permit No. 95-RKC-705 is granted and the permit is hereby revised.

WISCONSIN DEPARTMENT OF NATURAL RESOURCES  
PERMIT REVISION NO. 95-RKC-705-R1

On February 15, 1996, Air Pollution Construction Permit No. 95-RKC-705 was issued to:

Red Arrow Products Company, Inc.  
4000 W. Highway 8  
Rhineland, WI 54501

Mr. Dale Hanke, Vice President of Operations

authorizing the construction of a food preparations, liquid flavorant production facility which consists of four calciners, two RTP units (Rapid Pyrolysis Reactors), two waste fuel burners, a VOC afterburner, and a sawdust dryer in accordance with the emission limitations, monitoring requirements and other conditions set forth in Parts I and II thereof, and in conformity with plans and specifications as approved by the Department.

Red Arrow Products Company, Inc. has submitted a request for revision of permit No. 95-RKC-705. The construction permit is revised as follows:

Eliminate the designation of Stack #S04, Process #P04 from the signed permit cover page dated March 25<sup>th</sup>, 1996.

Part I:

A. PRELIMINARY APPLICABLE LIMITATIONS

- I. Processes: P01 - P03, Stacks: S01 -S03: Pyrolysis Chambers - Natural Gas Combustion Only
- II. Boiler #B07 - Stack #S07: 3-Pyrolysis Chambers, 3-RTP Units, 1-Boiler
- III. Boiler #B10 - Stack #S10: 3-Pyrolysis Chambers, 3-RTP Units, 1-Boiler, 1 Sawdust Dryer
- IV. Process #C08 - Stack #S08: 3-Pyrolysis Chambers, 3-RTP Units, 1-incinerator

All other terms and conditions of the permit are not affected hereby. Please attach this document to your construction permit.

Dated at Rhineland, Wisconsin the 22nd day of July, 1996.

STATE OF WISCONSIN  
DEPARTMENT OF NATURAL RESOURCES  
For the Secretary

By Neal E. Baudhuin  
Neal E. Baudhuin  
Program Supervisor  
North Central District Air Management